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S/10166

D5377-1

Job Sheet 179743-A



POSITIVE RECALL

Part No: D5377-1

Job Qty: 4 ea

EFFECTIVE 18-10-02 AUTH PD sez URF13-819

Part Name: Bearpaw



RELEASED 9-02 DATE 18-11-02

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 7/18/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16-01-08 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Waterjet	4 pcs	7/18/18	7/18/18	0.00	2.33	Waterjet1		
130	CNC Vertical Machining	4 pcs	7/18/18	7/18/18	0.62	10.26	HAAS1-2		
140	QC	4 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Machining-4		
150	QC	4 pcs	7/18/18	7/18/18	0.00	0.00	QC8 Machining-4		
151	Packaging	4 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3		
190	QC21-SA	4 Ea	7/18/18	7/18/18	0.00	0.00	QC21		

Part Op 120 - Cut Blank as per D5377-1_blank File

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per FolioFB448 and Dwg

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bearpaw	0.380Inches ± 0.030	0.410 0.350		
2	Bearpaw	5.000Inches ± 0.030	5.030 4.970		
3	Bearpaw	3.930Inches ± 0.030	3.960 3.900		
4	Bearpaw	1.380Inches ± 0.030	1.410 1.350		
5	Bearpaw	5.500Inches ± 0.030	5.530 5.470		
6	Bearpaw	1.720Inches ± 0.030	1.750 1.690		
7	Bearpaw	2.0Degrees ± 0.0	2.0 2.0		

POSITIVE RECALL
EFFECTIVE _____ WITH _____
RELEASED _____ DATE _____

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8	Bearpaw	15.440Inches $\pm$ 0.030	15.470 15.410	
9	Bearpaw	4.688Inches $\pm$ 0.010	4.698 4.678	
10	Bearpaw	0.756Inches $\pm$ 0.010	0.766 0.746	
11	Bearpaw	0.700Inches $\pm$ 0.010	0.710 0.690	
12	Bearpaw	24.000Inches $\pm$ 0.030	24.030 23.970	
13	Bearpaw	21.340Inches $\pm$ 0.030	21.370 21.310	
14	Bearpaw	6.400Inches $\pm$ 0.030	6.430 6.370	
15	Bearpaw	3.520Inches $\pm$ 0.030	3.550 3.490	
16	Bearpaw	0.240Inches $\pm$ 0.030	0.270 0.210	
17	Bearpaw	0.250Inches $\pm$ 0.010	0.260 0.240	Radius
18	Bearpaw	0.300Inches $\pm$ 0.030	0.330 0.270	
19	Bearpaw	45.0Degrees $\pm$ 0.5	45.5 44.5	
20	Bearpaw	0.500Inches $\pm$ 0.030	0.530 0.470	
21	Bearpaw	0.740Inches $\pm$ 0.030	0.770 0.710	
22	Bearpaw	0.950Inches $\pm$ 0.030	0.980 0.920	
23	Bearpaw	0.261Inches + 0.006 - 0.001	0.267 0.260	
24	Bearpaw	0.500Inches $\pm$ 0.010	0.510 0.490	
25	Bearpaw	0.060Inches $\pm$ 0.030	0.090 0.030	
26	Bearpaw	45.0Degrees $\pm$ 0.5	45.5 44.5	
27	Bearpaw	0.460Inches $\pm$ 0.010	0.470 0.450	
28	Bearpaw	0.650Inches $\pm$ 0.010	0.660 0.640	
29	Bearpaw	0.375Inches $\pm$ 0.010	0.385 0.365	

Plex 9/14/18 8:49 AM dart.leroux.jason

